

## Automatical Punch die grinder



1. Fully automatic. Auto tool setting after fixing one time, Auto cooling, needn't fix wheel by hand. Only cost 2-3 minutes to complete grinding including fixture setting.
2. Touch screen, human-computer interface system. Machine identify process of rough grinding, fine grinding and accurate grinding. Each feed is 0.013mm till finishing, So punch or die is not annealed, not cracked and more durable.
3. When regrinding A/B station, No need unload spring, only pull out guide from Punch ass'y. It's easy, fast for flat punch and whisper punch.

# Automatical Punch die grinder

## OURS VS OTHERS

Wheel feed with double guide and lead screw. It's more stable, more accurate. Machine stop when door open. More safe operation

Wheel feed with only lead screw, cantilever type. Feed speed is not stable. Tooling is gradient. No more safe.

Easily regrind all type of tooling amada, trumpf, murata. No need any fixture for whisper punch.



Different size of tooling need different fixture. More fixtures for different station of A/B/C/D in punch and die. Not grind gradient punch.



Screen touch system. Easy operation.



No touch, more button.

Not easy to operate

Cool for all sides.



Cool by water pipe, not completed. Water spill out.

